General Piston Regulators RPGC Series

Introduction

RPGC Series General Piston Regulators feature a single-stage pressure reduction design with a piston sensing mechanism that is more resistant to damage caused by pressure spikes and offers a broad outlet pressure range. With eight port configuration options, these regulators accommodate a variety of gas and liquid applications.

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Features

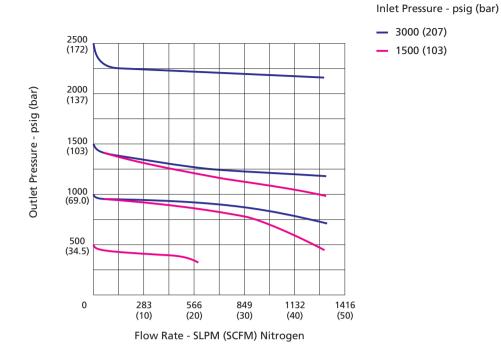
- O Built-in 40 µm inlet filter for cleanliness and extended service life
- Optional self-venting feature
- The bonnet includes a captured vent port, allowing media to be vented to a designated location in the event of accidental O-ring failure

Technical Data

Port Size			1/4", 3/8", 6 mm or 8 mm	
Max. Working Pressure			6000 psig (414 bar)	
			0 ~ 250 psig (0 ~ 17.2 bar)	
			0 ~ 500 psig (0 ~ 34.5 bar)	
			0 ~ 750 psig (0 ~ 51.7 bar)	
Outlet Pressure Range		0 ~ 1000 psig (0 ~ 69.0 bar)		
			0 ~ 1500 psig (0 ~ 103 bar)	
			0 ~ 2500 psig (0 ~ 172 bar)	
Flow Coefficient (Cv)	Non-self-venting		0.06	
	Self-venting		0.1	
1 -		FKM	-4 ~ 165 °F (-20 ~ 74 °C)	
Working Temperature		FKM	-1.4 ~ 165 °F (-17 ~ 74 °C)	
SPE (Supply Pressure Effect)	Outlet Pressure: 250, 500 psig		1.3 psig per 100 psig source pressure change	
	Outlet Pressure: 750, 1000 psig		1.9 psig per 100 psig source pressure change	
	Outlet Pressure: 1500, 2000 psig		4.5 psig per 100 psig source pressure change	
		External	Bubble tight	
Leak Rate		Internal	Bubble tight	



Flow Data

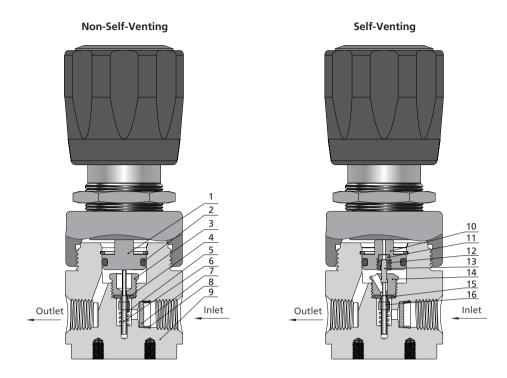


Process Specification

Process Specification Item	Special Cleaning and Packaging Process (FC-02)
Material	316 SS, 316L SS, Brass (Nickle-Plated)
Wetted Surface Roughness	Ra 32 μin. (0.8 μm)
Polishing Process	Machine Finished
Assembly Environment	In specially cleaned areas
Packaging	Double bagged



Major Materials of Construction

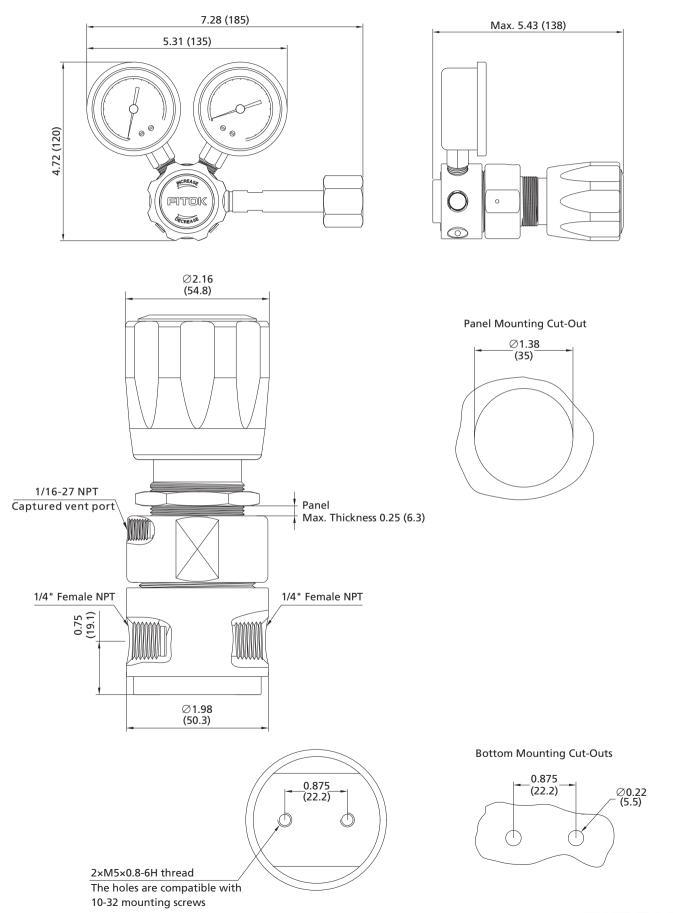


Item	Component	Material/Specification
1	Piston	316L SS/ASTM A276
2	O-Ring	FKM or FFKM
3	Seat Retainer	316L SS/ASTM A479
4	Seat	PCTFE/ASTM D1430
5	Poppet Spring	Alloy
6	Lift Poppet	Alloy C-276/ASTM B574
7	Filter	316L SS
8	Retaining Ring	PTFE/ASTM D1710
9	Body	316L SS/ASTM A479 or 316 SS/ASTM A479 or Brass (Nickle-Plated)
10	Vent Piston	316L SS/ASTM A479
11	Vent Seat	PEEK
12	Vent Bushing	316L SS/ASTM A479
13	Vent Rod	Alloy C-276/ASTM B574
14	Vent Seat Retainer	316L SS/ASTM A479
15	Seat	PEEK
16	Vent Poppet	Alloy C-276/ASTM B574

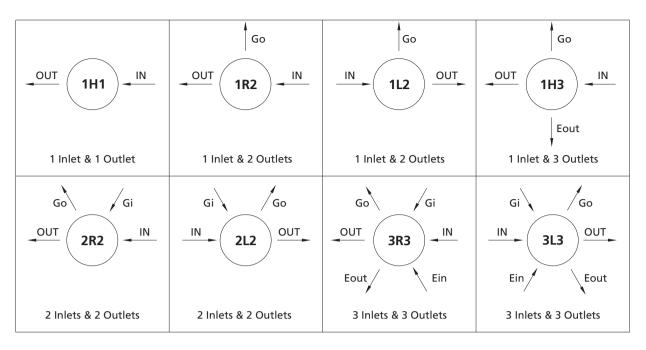


Dimensions

Dimensions, in inches (millimeters), are for reference only.



Porting Configurations



Porting Configuration Symbol

IN	OUT	Gi	Go	Ein	Eout
Inlet	Outlet	Inlet Pressure Gauge Port	Outlet Pressure Gauge Port	Auxiliary Inlet	Auxiliary Outlet

Notes:

- 1. IN and OUT are the inlet and outlet ports for connecting the valve to the system. Ports other than IN and OUT should not be used for system connections.
- 2. Porting configuration is viewed from the top.

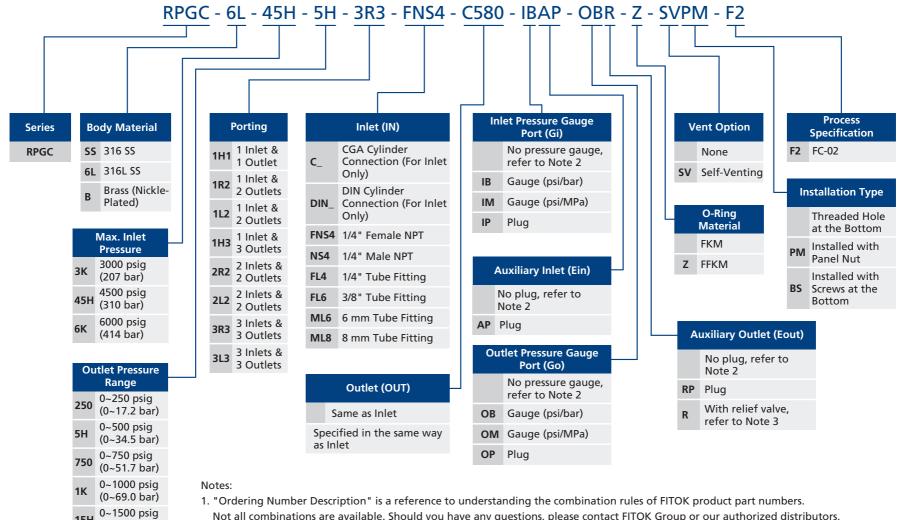


Ordering Number Description

(0~103 bar)

0~2500 psig

(0~172 bar)



- Not all combinations are available. Should you have any questions, please contact FITOK Group or our authorized distributors.
- 2. When selecting Cylinder Connection, NPT, or Fractional/Metric Tube Fitting for the inlet and outlet, the valve body comes with 1/4" Female NPT inlet and outlet ports by default. The gauge ports (Go, Gi), auxiliary inlet (Ein), and auxiliary outlet (Eout) are also 1/4" Female NPT.
- 3. For the outlet relief valve, the set pressure is factory-set to 1.05-1.1 times the maximum outlet pressure by default.