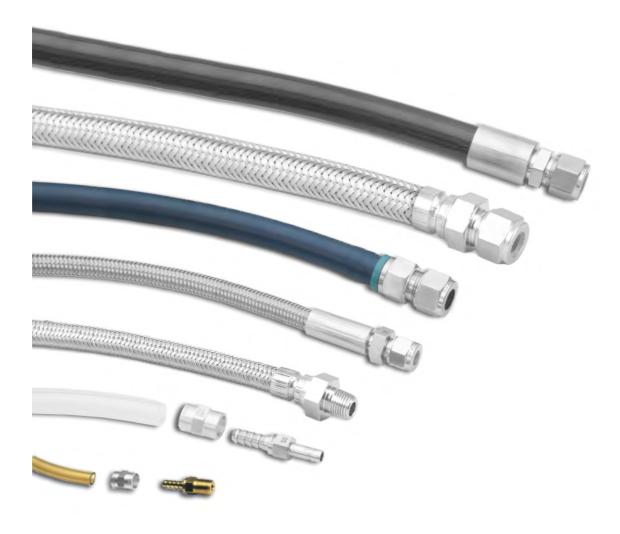
Hoses and Connectors

MH, MM, MX, PS, MP, TH, HCH and HC Series





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Terms and Definitions

Hose

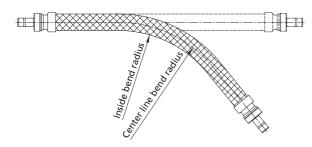
A multiple-layered flexible conduit through which fluid is conveyed from one point to another.

Nominal Hose Size

An approximation of the hose inside diameter.

Bend Radius

The radius of the bent section of a hose, measured to the center line or inside of the curved section.

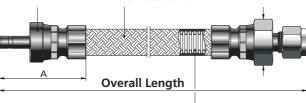


End Connection

The fitting that is assembled onto each end of the hose to provide a means of installation into a fluid system.

Maximum Outside **Dimension**

The largest nominal outside dimension of A flexible, woven the hose assembly. reinforcement.



Overbraid

Spring Guard

A helical metal spring used to protect the hose from abrasion overbending, and kinking.

Reinforce-Core ment

Material used to reinforce the core and increase its pressurecontaining capacity.

The hose's innermost material that comes into contact with the system media, often referred to as the wetted surface.



Cover

The hose's outermost material, used to protect the reinforcement and core from environmental conditions and wear.

Minimum Inside Diameter

The smallest inside diameter of inner flow path of the hose assembly.

Minimum Dynamic Bend Radius

The smallest bend radius that a hose is allowed to perform in applications where the hose undergoes dynamic bending and position changes.

Minimum Static Bend Radius

The smallest bend radius that a hose is allowed to perform in applications where the hose is stationary without any movement in any plane.

Flexibility

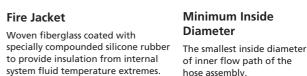
The relative ease or difficulty of bending a non-pressurized hose assembly.

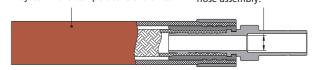
Burst Pressure

The pressure at which leakage occurs in a laboratory burst test.

Permeation

The movement of a liquid, gas, or vapor through a solid. All materials are permeable to a certain degree and must be tested for application compatibility before installation.





Safety Cable

Prevent hoses from whipping around and causing serious injuries in the event of fitting blow-off or hose burst. The knot at each end of cable can be adjusted before being secured to fixed point.





Hoses Quick-Connect

Considerations for Selecting a Hose Assembly Solution

Temperature

Identify the minimum and maximum temperatures the hose assembly will be exposed to in the system media and environment.

Pressure

Identify the minimum and maximum pressures (or vacuum) within and outside the hose assembly.

Material

Identify the system media and the environment that the hose assembly will be exposed to. This will help determine the materials best suited to the application demands.

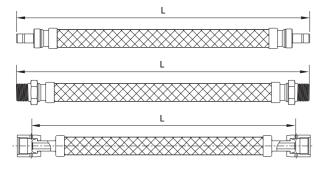
Movement

Confirm whether the hose assembly will be installed in dynamic applications as this will require different considerations than a static application.

Length

Determine the most likely route for installation of the hose, use this to identify required length.

Note: Different types of hoses vary in measuring position. For hoses with pipe fittings, length loss due to threading into the mating fitting should be taken into account.



Cleanliness

Identify the cleanliness need.

End Connection

Identify the type of end connections that are most compatible with the system requirements. End connections differ in materials of construction and pressure ratings.

Orientation

Address space constraint concerns. Hose assemblies with elbows and union ball joints may help resolve space constraint issues.

Desired Flow

Consider desired flow. Hose connection size, core tube construction, and installation route may impact flow.

Additional Protection

Identify whether additional protection is necessary for the hose assemblies or surrounding systems.

Permeability

Nylon, PFA, polyethylene, PTFE, and rubber are permeable materials. Gases and vapors may migrate through cores of these materials. The permeation rate is affected by many factor variables.

Installation and Use Guide

A Warning

Product failure or improper use may pose a threat to your personal safety and property.

Inspection

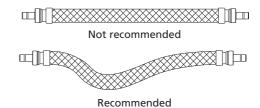
Inspect whether the hose length and layout are reasonable, and whether hose surface is free of defects and damage prior to installation. Establish an inspection schedule based on system application and replacement history.

Vibration

Evaluate the amount of system vibration when selecting a hose. Metal hose may not be appropriate for systems with constant or severe vibration.

Length

Consider hose movement, system pressurization, and thermal expansion when identifying hose length. Installing hose that is not long enough to accommodate these factors may shorten hose life.

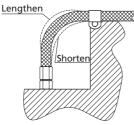




Quick-Connec

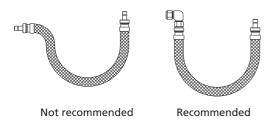
System Pressure Changes

Use sufficient hose length to accommodate system pressure changes. Do not connect high pressure hoses and low pressure hoses together.



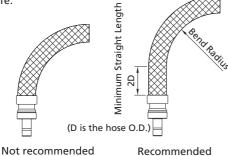
Hose Strain

Elbows and adapters can be used to relieve hose strain.

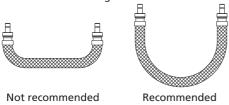


Minimum Bend Radius & Minimum Straight Length

Follow minimum bend radius requirements for your hose. Installing hose with smaller bends may kink hose and shorten hose life.



Maintain the minimum straight length for bent section, otherwise, hose rupture or leakage may result from bending too close to the hose/fitting connection.



Twist Avoidance

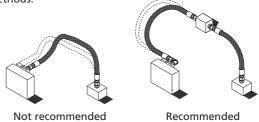
Avoid twisting the hose assembly and causing stress that may affect its use.

Not recommended

Recommended

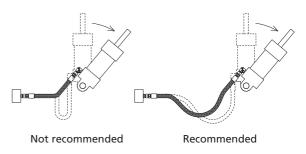
Bending in One Plane

Bend the hose in one plane only so as to avoid twisting. For a compound bend, use multiple hose pieces or other isolation methods.

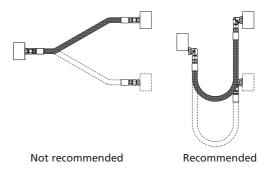


Motion Absorption

Distribute movement and prevent bends smaller than the hose's minimum bend radius by ensuring sufficient hose length.

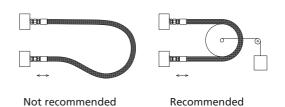


Elbow-connected hoses are better suited for vertical movement than hoses connected with straight fittings.



Necessary Limits and Protection Devices

Install necessary limits and protection devices to facilitate hose movement and avoid twisting.



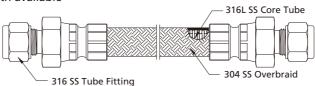


Metal Flexible Hoses

MH, MM, MX Series

Features

- Core tube material: 316L stainless steel
 Fitting material: 316 stainless steel
- Overbraid material: 304, 316 stainless steel available (316 SS not applicable to MM series annular hoses)
- O Nominal hose size: 1/4" to 2"
- End connection sizes: 1/4" to 2" and 6 mm to 50 mm
- O Working pressure up to: 6000 psig (413 bar)
- Working temperature: -325°F to 800°F (-200°C to 426°C)
- O Vacuum and positive pressure applications
- © Welded fitting-to-hose construction to ensure reliable seal
- O Standard and custom length available



Hose Technical Parameters (MH Series)

		Min. Ben	d Radius		Working	Min. Burst
Nominal Hose Size	Inside Diameter	Helical Convoluted Core		Temperature Range	Pressure at	Pressure at
11000 0120	2.0	Static	Dynamic	3	70°F (20°C)	70°F (20°C)
in. (mm)	in. (mm)	in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)
1/4 (6.4)	0.28 (7.1)	2.25 (57.2)	10.0 (254)		3100 (213)	12400 (854)
3/8 (9.7)	0.42 (10.6)	3.00 (76.2)	12.0 (305)		2000 (137)	8000 (551)
1/2 (12.7)	0.53 (13.5)	4.50 (114)	16.0 (406)		1800 (124)	7200 (496)
3/4 (19.0)	0.80 (20.3)	6.00 (152)	17.0 (432)	-325 to 800	1500 (103)	6000 (413)
1 (25.4)	1.03 (26.0)	6.75 (171)	20.0 (508)	(-200 to 426)	1200 (82.6)	4800 (330)
1 1/4 (31.8)	1.30 (33.0)	8.86 (225)	23.0 (584)		950 (65.4)	3800 (261)
1 1/2 (38.1)	1.53 (38.9)	11.0 (280)	26.0 (660)		900 (62.0)	3600 (248)
2 (50.8)	2.05 (52.1)	13.8 (350)	32.0 (813)		500 (34.4)	2000 (137)

Hose Technical Parameters (MM Series)

			Min. Ben	d Radius		_	Working	Min. Burst
Nominal Hose Size	Inside Diameter	Helical Conv	oluted Core	Annular Con	voluted Core	Temperature Range	Pressure at	Pressure at
	214	Static	Dynamic	Static	Dynamic		70°F (20°C)	70°F (20°C)
in. (mm)	in. (mm)	in. (mm)	in. (mm)	in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)
1/4 (6.4)	0.25 (6.4)	1.38 (35)	8.66 (220)	0.79 (20)	4.33 (110)		1600 (110)	6400 (440)
3/8 (9.7)	0.38 (9.5)	2.36 (60)	10.40 (264)	0.98 (25)	5.91 (150)		1470 (101)	6000 (413)
1/2 (12.7)	0.50 (12.7)	2.95 (75)	11.89 (302)	1.18 (30)	4.88 (124)		1110 (76.4)	4500 (310)
3/4 (19.0)	0.75 (19.0)	3.54 (90)	13.58 (345)	1.50 (38)	6.65 (169)	-325 to 800	860 (59.2)	3500 (241)
1 (25.4)	1.00 (25.4)	4.13 (105)	15.00 (381)	1.77 (45)	7.68 (195)	(-200 to 426)	680 (46.8)	2680 (184)
1 1/4 (31.8)	1.25 (31.8)	4.72 (120)	16.22 (412)				680 (46.8)	2600 (179)
1 1/2 (38.1)	1.50 (38.1)	5.51 (140)	16.89 (429)]			520 (35.8)	2200 (151)
2 (50.8)	2.00 (50.8)	6.30 (160)	18.43 (468)				450 (31.0)	1800 (124)



Hose Technical Parameters (MX Series)

			Min. Bend Radius		Temperature			
Nominal Hose Size	Inside Diameter	Inside Outside Diameter		Annular Convoluted Core		Working Pressure at 70°F (20°C)	Min. Burst Pressure at 70°F (20°C)	Weight
			Static	Dynamic				
in. (mm)	in. (mm)	in. (mm)	in. (mm)	in. (mm)	°F (°C)	psig (bar)	psig (bar)	lb/ft (kg/m)
1/4 (6.4)	0.25 (6.4)	0.57 (14.5)	1.50 (38.1)	5.50 (140.0)		6000 (413)	24000 (1655)	0.33 (0.49)
3/8 (9.7)	0.38 (9.5)	0.80 (20.2)	2.50 (64.0)	7.00 (178.0)	-325 to 800 (-200 to 426)	5000 (344)	20000 (1378)	0.50 (0.74)
1/2 (12.7)	0.51 (13.0)	0.88 (22.3)	3.00 (76.2)	8.00 (203.0)	(200 to 120)	4500 (310)	18000 (1240)	0.56 (0.83)

Testing

Every FITOK metal flexible hose is factory-tested with nitrogen or air at maximum working pressure and is subject to sampling test with helium to a maximum leak rate of 1×10^5 std cm³/s before shipment. For other requirements, please contact FITOK Group or our authorized distributors.

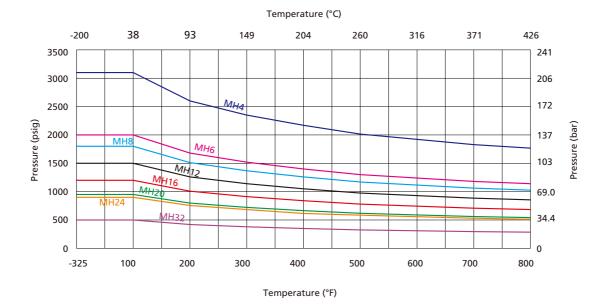
Cleaning and Packaging

FITOK metal flexible hose components are cleaned in accordance with FITOK Standard Cleaning and Packaging Process (FC-01) for general industrial procedures.

Shorter hoses are packed in cartons with suitable protective material, longer hoses are coiled, bagged and boxed or crated.

Pressure vs. Temperature

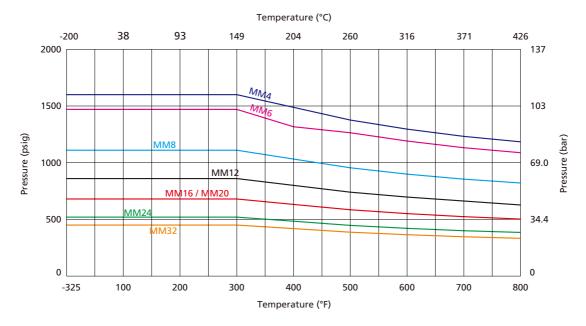
MH series





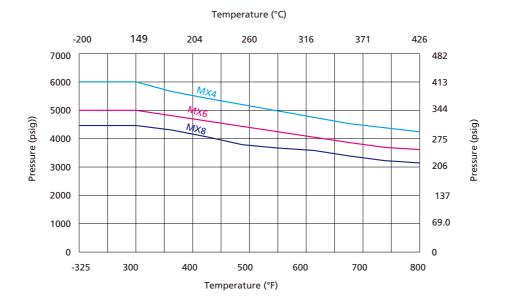


MM series



The peak value of pressure surge, shock or pulsations in the system should not exceed 50% of the rated working pressure of the hose.

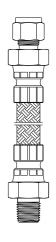
MX series





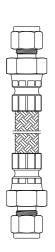
Standard Assemblies

Tube Fitting to Male NPT End



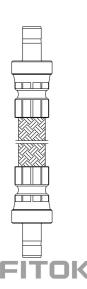
Nominal Hose Size	Tube Fitting Size	NPT Size	Hose Series	Overall Length Ordering Number		Minimum Inside Diameter	Maximum Outside Dimension
in.	in.	in.		in. (mm)		in. (mm)	in. (mm)
			MX4	12 (305)	SS-MX4-FL4-NS4-F12	0.19 (4.8)	0.94 (23.8)
1/4	1/4	1/4	MH4	12 (305)	SS-MH4-FL4-NS4-F12	0.19 (4.8)	0.94 (23.8)
			MM4	36 (914)	SS-MM4-FL4-NS4-F36	0.19 (4.8)	0.87 (22.0)
		3/8	MX6	18 (457)	SS-MX6-FL6-NS6-F18	0.28 (7.1)	1.15 (29.3)
3/8	3/8		MH6	18 (457)	SS-MH6-FL6-NS6-F18	0.28 (7.1)	1.15 (29.3)
			MM6	36 (914)	SS-MM6-FL6-NS6-F36	0.28 (7.1)	1.01 (25.7)
			MX8	18 (457)	SS-MX8-FL8-NS8-F18	0.41 (10.4)	1.30 (33.0)
1/2	1/2	1/2	MH8	18 (457)	SS-MH8-FL8-NS8-F18	0.41 (10.4)	1.30 (33.0)
			MM8	48 (1220)	SS-MM8-FL8-NS8-F48	0.41 (10.4)	1.15 (29.3)
3/4	3/4	3/4	MH12	18 (457)	SS-MH12-FL12-NS12-F18	0.66 (16.0)	1.74 (44.2)
<i>3</i> /4	3/4	3/4	MM12	48 (1220)	SS-MM12-FL12-NS12-F48	0.66 (16.0)	1.59 (40.5)
1	1	1	MH16	24 (610)	SS-MH16-FL16-NS16-F24	0.88 (22.4)	2.02 (51.3)

Tube Fitting End



Nominal Hose Size	Tube Fitting Size	Hose Series	Overall Length	Ordering Number	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.		in. (mm)		in. (mm)	in. (mm)
		MX4	12 (305)	SS-MX4-FL4-F12	0.19 (4.8)	0.94 (23.8)
1/4	1/4	MH4	12 (305)	SS-MH4-FL4-F12	0.19 (4.8)	0.94 (23.8)
		MM4	36 (914)	SS-MM4-FL4-F36	0.19 (4.8)	0.87 (22.0)
		MX6	18 (457)	SS-MX6-FL6-F18	0.28 (7.1)	1.15 (29.3)
3/8	3/8	MH6	18 (457)	SS-MH6-FL6-F18	0.28 (7.1)	1.15 (29.3)
		MM6	36 (914)	SS-MM6-FL6-F36	0.28 (7.1)	1.01 (25.7)
		MX8	18 (457)	SS-MX8-FL8-F18	0.41 (10.4)	1.30 (33.0)
1/2	1/2	MH8	18 (457)	SS-MH8-FL8-F18	0.41 (10.4)	1.30 (33.0)
		MM8	48 (1220)	SS-MM8-FL8-F48	0.41 (10.4)	1.15 (29.3)
2/4	2/4	MH12	18 (457)	SS-MH12-FL12-F18	0.66 (16.0)	1.74 (44.2)
3/4 3/4	3/4	MM12	48 (1220)	SS-MM12-FL12-F48	0.66 (16.0)	1.59 (40.5)
1	1	MH16	24 (610)	SS-MH16-FL16-F24	0.88 (22.4)	2.02 (51.3)

Tube Adapter End

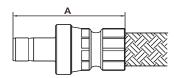


Nominal Hose Size	Tube Adapter Size	Hose Series	Overall Length	Ordering Number	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.		in. (mm)		in. (mm)	in. (mm)
		MX4	12 (305)	SS-MX4-FT4-F12	0.17 (4.3)	0.81 (20.6)
1/4	1/4	MH4	12 (305)	SS-MH4-FT4-F12	0.16 (4.1)	0.81 (20.6)
		MM4	36 (914)	SS-MM4-FT4-F36	0.16 (4.1)	0.76 (19.2)
		MX6	18 (457)	SS-MX6-FT6-F18	0.27 (6.9)	1.02 (26.0)
3/8	3/8	МН6	12 (305)	SS-MH6-FT6-F12	0.27 (6.9)	1.01 (25.6)
		MM6	36 (914)	SS-MM6-FT6-F36	0.27 (6.9)	0.91 (23.1)
1/2	1/2	MX8	18 (457)	SS-MX8-FT8-F18	0.37 (9.4)	1.14 (29.0)

- 1. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact FITOK Group or our authorized distributors.
- 2. Types listed are standard. Other types are available upon request.

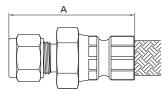
End Connections

Tube Adapters



Tube			Dimensions			
Adapter Size	Nominal Hose Size	End Connection Designator	A	Maximum Outside Dimension	Minimum Inside Diameter	
in.	in.			in. (mm)		
1/4	1/4	FT4	1.76 (44.7)	0.81 (20.6)	0.16 (4.1)	
3/8	3/8	FT6	1.82 (46.2)	1.02 (26.0)	0.27 (6.9)	
1/2	1/2	FT8	2.22 (56.4)	1.14 (29.0)	0.37 (9.4)	
3/4	3/4	FT12	2.35 (59.7)	1.54 (39.1)	0.58 (14.7)	
1	1	FT16	2.69 (68.3)	1.82 (46.3)	0.80 (20.3)	
in.	mm			mm (in.)		
1/4	6	MT6	44.4 (1.75)	20.6 (0.81)	4.1 (0.16)	
3/8	10	MT10	47.0 (1.85)	26.0 (1.02)	7.1 (0.28)	
1/2	12	MT12	57.2 (2.25)	29.0 (1.14)	8.9 (0.35)	

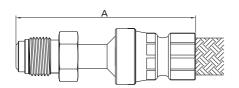
Tube Fittings



Automatic Weld Style-1 in. and Under

Tube				Dimensions	
Fitting Size	Nominal Hose Size	End Connection Designator	А	Maximum Outside Dimension	Minimum Inside Diameter
in.	in.			in. (mm)	
1/4	1/4	FL4	1.94 (49.3)	0.94 (23.8)	0.19 (4.8)
1/4	3/8	FL6	2.00 (50.8)	0.94 (23.8)	0.28 (7.1)
3/8	3/8	FL6	2.02 (51.3)	1.15 (29.3)	0.28 (7.1)
1/2	1/2	FL8	2.24 (56.9)	1.30 (33.0)	0.41 (10.4)
1/2	5/8	FL10	2.27 (57.7)	1.30 (33.0)	0.50 (12.7)
3/4	3/4	FL12	2.35 (59.7)	1.74 (44.2)	0.63 (16.0)
1	1	FL16	2.64 (67.1)	2.02 (51.3)	0.88 (22.4)
1 1/4	1 1/4	FL20	4.04 (103)	2.23 (58.9)	1.09 (27.7)
1 1/2	1 1/2	FL24	4.75 (121)	2.61 (66.3)	1.34 (34.0)
2	2	FL32	5.72 (145)	3.48 (88.4)	1.88 (47.8)
in.	mm			mm (in.)	
1/4	6	ML6	62.2 (2.45)	23.8 (0.94)	4.8 (0.19)
1/4	8	ML8	63.2 (2.49)	23.8 (0.94)	6.4 (0.25)
3/8	10	ML10	51.6 (2.03)	29.3 (1.15)	7.9 (0.31)
1/2	12	ML12	56.9 (2.24)	33.0 (1.30)	9.7 (0.38)

Male FR Metal Gasket Face Seal Fittings Swivel

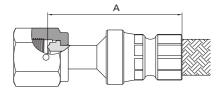


				Dimensions		
FR Size	Nominal Hose Size	End Connection Designator	A Inside C		Maximum Outside Dimension	
in.	in.		in. (mm)			
1/4	1/4	SFR4	2.60 (66.0)	0.18 (4.6)	0.81 (20.6)	
1/2	1/2	SFR8	2.83 (71.9)	0.40 (10.2)	1.14 (29.0)	
3/4	3/4	SFR12	4.19 (106)	0.65 (16.5)	1.54 (39.1)	
1	1	SFR16	4.80 (122)	0.87 (22.1)	1.88 (47.7)	



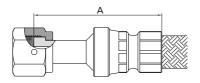
End Connections

Female FR Metal Gasket Face Seal Fittings Swivel



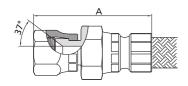
FR Size	Nominal Hose Size	End Connection Designator	Α	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.			in. (mm)	
1/4	1/4	SFFR4	2.00 (50.8)	0.18 (4.6)	0.87 (22.1)
1/2	1/2	SFFR8	2.16 (54.9)	0.40 (10.2)	1.23 (31.3)
3/4	3/4	SFFR12	4.19 (106)	0.65 (16.5)	1.74 (44.2)
1	1	SFFR16	4.80 (122)	0.87 (22.1)	2.03 (51.6)

Female FO O-Ring Face Seal Fittings Swivel



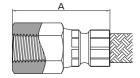
				Dimensions	
FO Size	Nominal Hose Size	End Connection Designator	А	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.			in. (mm)	
1/4	1/4	SFFO4	2.11 (53.6)	0.18 (4.6)	0.81 (20.6)
1/2	1/2	SFFO8	2.14 (54.4)	0.40 (10.2)	1.23 (31.3)

SAE 37° (JIC) Female Swivel



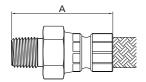
			Dimensions		
Swivel Size	Nominal Hose Size	End Connection Designator	А	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.		in. (mm)		
1/4	1/4	SAN4	1.87 (47.5)	0.17 (4.3)	0.81 (20.6)
3/8	3/8	SAN6	1.98 (50.3)	0.28 (7.1)	1.05 (26.6)
1/2	1/2	SAN8	2.25 (57.2)	0.42 (10.7)	1.23 (31.3)

Female Pipe Threads, NPT

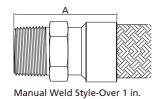


NPT Size	Nominal Hose Size	End Connection Designator	Dimensions			
			Α	Minimum Inside Diameter	Maximum Outside Dimension	
in.	in.		in. (mm)			
1/4	1/4	FNS4	1.81 (46.0)	0.28 (7.1)	0.94 (23.8)	
3/8	3/8	FNS6	1.87 (47.5)	0.38 (9.7)	1.15 (29.3)	
1/2	1/2	FNS8	2.18 (55.4)	0.47 (11.9)	1.30 (33.0)	
3/4	3/4	FNS12	2.21 (56.1)	0.72 (18.3)	1.74 (44.2)	

Male Pipe Threads, NPT



Automatic Weld Style-1 in. and Under



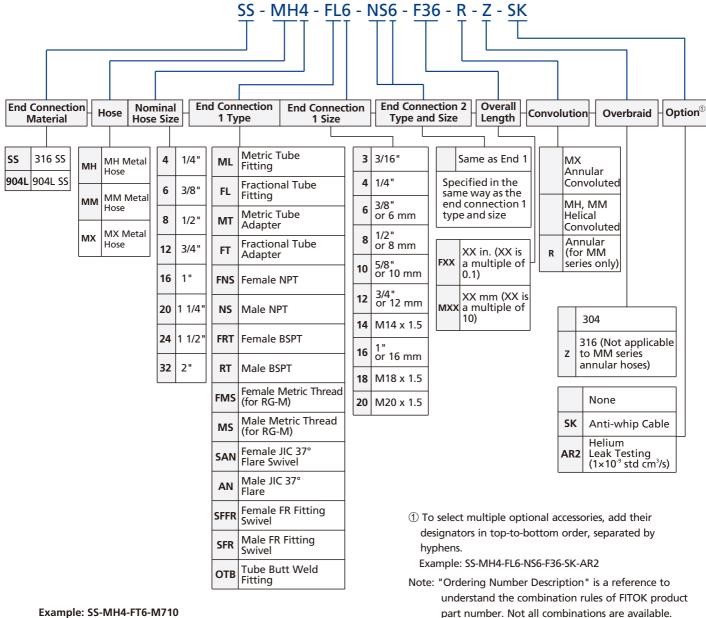
NPT Size	Nominal Hose Size	End Connection Designator	Dimensions		
			Α	Minimum Inside Diameter	Maximum Outside Dimension
in.	in.		in. (mm)		
1/4	1/4	NS4	1.80 (45.7)	0.28 (7.1)	0.94 (23.8)
1/4	3/8	NS4	1.81 (46.0)	0.28 (7.1)	1.15 (29.3)
3/8	3/8	NS6	1.81 (46.0)	0.38 (9.7)	1.15 (29.3)
1/2	1/4	NS8	1.99 (50.6)	0.47 (11.9)	1.02 (25.8)
1/2	1/2	NS8	2.15 (54.6)	0.47 (11.9)	1.30 (33.0)
3/4	3/4	NS12	2.22 (56.4)	0.63 (16.0)	1.74 (44.2)
1	1	NS16	2.54 (64.5)	0.88 (22.4)	2.02 (51.3)
1 1/4	1 1/4	NS20	3.06 (77.7)	1.09 (27.7)	2.31 (58.7)
1 1/2	1 1/2	NS24	3.72 (94.5)	1.34 (34.0)	2.31 (58.7)
2	2	NS32	4.19 (106)	1.81 (46.0)	3.19 (81.0)

Options

Anti-whip Cable

- 304 stainless steel cable
- O Available on hoses without changing the technical parameters of hoses
- © Prevent hoses from whipping around and causing serious injuries in the event of fitting blow-off or hose burst

Ordering Number Description



Example: SS-MH4-FT6-M710

SS: End connection material is 316 stainless steel.

MH4: MH series, nominal hose size is 1/4".

FT6: End connection 1 is 3/8" tube adapter.

End connection 2 is 3/8" tube adapter.

M710: Overall length is 710 mm.

Connections are described based on the following rules:

- 1. Metric Tube Fitting Fractional Tube Fitting Metric Tube Adapters Fractional Tube Adapters - NPT Threads - BSPT Threads - BSPP Threads - SAE/MS Parallel Threads - 37° Flare - FR Fitting - OTB Tube Butt Weld Fitting - Others
- 2. Put the sizes from the biggest down to the smallest if they are of the same type.
- 3. Put the female before male if they are of the same type and size.

